# Medicines and Healthcare products Regulatory Agency

# REGISTRATION OF MANUFACTURER, IMPORTER OR DISTRIBUTOR OF ACTIVE SUBSTANCES TO BE USED AS STARTING MATERIALS IN MEDICINAL PRODUCTS FOR HUMAN USE

#### Registrant Details

1. Registration Number	UK API 1108
Name or corporate name of registrant	MACFARLAN SMITH LIMITED
3. Permanent or legal address of registrant	MACFARLAN SMITH LIMITED, 10 WHEATFIELD ROAD, EDINBURGH, EH11 2QA, UNITED KINGDOM
	MACFARLAN SMITH LIMITED, 10 WHEATFIELD ROAD,
	EDINBURGH, EH11 2QA, UNITED KINGDOM
Address(es) of site(s) where registered activities take place	MACFARLAN SMITH LIMITED, THREE TREES ROAD, NEWBIE, ANNAN, DG12 5QH, UNITED KINGDOM
5. National legal basis of registration	Regulation 327 of The Human Medicines Regulations 2012 (SI 2012/1916)
6. Name of responsible officer of the competent authority of the member state validating the registration	Confidential

This registration form is valid only when presented with all pages. The authenticity of this registration form may be verified in MHRA-GMDP.

06/12/2023

The registration holder referred to in section 2 shall communicate annually to the competent authority an inventory of the changes which have taken place as regards the information provided in this registration form. Any changes that may have an impact on the quality or safety of the listed active substances must be notified immediately.

#### **SCOPE OF REGISTRATION**

7. Date

Name and address of the site

MACFARLAN SMITH LIMITED, 10 WHEATFIELD ROAD, EDINBURGH, EH11 2QA, UNITED KINGDOM

1. MANUFACTURING OPERATIONS

Active substance FENTANYL CITRATE 2000007584

Α	Manufacture of Active Substance by Chemical Synthesis			
	A.1 Manufacture of Active Substance Intermediates	77		

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	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt formation
E	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing
	F.2 Microbiological testing (excluding sterility testing)

## CODEINE SULFATE

## 2000015376

А	Manufacture of Active Substance by Chemical Synthesis
`	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt formation, Crystallisation
Е	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing

#### Active substance

SUFENTANIL CITRATE

#### 2000006818

А	Manufacture of Active Substance by Chemical Synthesis		Y	
	A.1 Manufacture of Active Substance Intermediates	V	//	
	A.2 Manufacture of Crude Active Substance	//		

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	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt formation, Recrystallisation
E	General Finishing Steps
	E.1 Physical Processing Steps Drying, Sieving
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing
	F.2 Microbiological testing (excluding sterility testing)

## HYDROMORPHONE HYDROCHLORIDE

## 2000007868

A	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt formation, Recrystallisation
E	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing
	F.2 Microbiological testing (excluding sterility testing)

#### Active substance

#### OXYCODONE

1000007438

Α	Manufacture of Active Substance by Chemical Synthesis			1	1	
	A.1 Manufacture of Active Substance Intermediates	•	1			
	A.2 Manufacture of Crude Active Substance	1				

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	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Crytsallisation
E	General Finishing Steps
	E.1 Physical Processing Steps Drying and milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing

#### MORPHINE HYDROCHLORIDE

#### 2000008247

А	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
`	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Crystallisation
Е	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing
	F.2 Microbiological testing (excluding sterility testing)

#### Active substance

#### APOMORPHINE HYDROCHLORIDE

## 2000008051

А	Manufacture of Active Substance by Chemical Synthesis	Y
	A.1 Manufacture of Active Substance Intermediates	, B
	A.2 Manufacture of Crude Active Substance	
1	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt Formation, Filtration, Recrystallisation	

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E	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing
	F.2 Microbiological testing (excluding sterility testing)

#### METHYLPHENIDATE HYDROCHLORIDE

#### 2000008305

А	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt formation, Crystallisation
Е	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing

#### Active substance

#### COCAINE

#### 1000003943

А	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation)  Recrystallisation
E	General Finishing Steps

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	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing

#### DIAMORPHINE HYDROCHLORIDE

#### 2000007776

А	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt Formation
E	General Finishing Steps
Ì	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing
	F.2 Microbiological testing (excluding sterility testing)

#### Active substance

#### REMIFENTANIL HYDROCHLORIDE

#### 2000007435

А	Manufacture of Active Substance by Chemical Synthesis	
	A.1 Manufacture of Active Substance Intermediates	
	A.2 Manufacture of Crude Active Substance	
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt Formation, Recrystallisation	
E	General Finishing Steps	
1	E.1 Physical Processing Steps Drying, Sieving	MI

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	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing
	F.2 Microbiological testing (excluding sterility testing)

## NALOXONE HYDROCHLORIDE

#### 2000008238

Α	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt formation, Recrystallisation
E	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing
	F.2 Microbiological testing (excluding sterility testing)

#### **Active substance**

## BUPRENORPHINE HYDROCHLORIDE

## 2000008277

А	Manufacture of Active Substance by Chemical Synthesis	
	A.1 Manufacture of Active Substance Intermediates	
	A.2 Manufacture of Crude Active Substance	-
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt Formation, Crystallisation	.01
E	General Finishing Steps	
	E.1 Physical Processing Steps Drying, Milling	

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	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing
	F.2 Microbiological testing (excluding sterility testing)

MORPHINE SULFATE

4000006163

А	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt formation, Crystallisation
E	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing
	F.2 Microbiological testing (excluding sterility testing)

#### Active substance

DIAMORPHINE

1000003221

А	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation)  Recrystallisation
E	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling

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	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing

#### ALFENTANIL HYDROCHLORIDE

#### 2000008540

А	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt Formation, Filtration, Recrystallisation
Е	General Finishing Steps
	E.1 Physical Processing Steps Drying, Sieving
`	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing
	F.2 Microbiological testing (excluding sterility testing)

#### Active substance

FENTANYL

1000002290

А	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Recrystallisation
Е	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging

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	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing

#### DIHYDROCODEINE HYDROGEN TARTRATE

#### 4000008052

А	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt formation, Crystallisation
Е	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
`	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing

#### **Active substance**

## COCAINE HYDROCHLORIDE

## 2000007943

Α	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt formation, Crystallisation
E	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing

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F.1 Physical / Chemical testing

## Active substance

#### CODEINE

1000003912

Α	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Crystallisation
E	General Finishing Steps
	E.1 Physical Processing Steps Drying and milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing

#### Active substance

**MORPHINE** 

1000010779

А	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Crystallisation
Е	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing

**Active substance** 

MORPHINE TARTRATE

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#### 2000008245

А	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt formation
E	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing

## Active substance

## CODEINE PHOSPHATE HEMIHYDRATE

#### 4000006570

А	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt formation, Crystallisation
Е	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing

#### Active substance

BUPRENORPHINE

1000007171

A	Manufacture of Active Substance by Chemical Synthesis		
	A.1 Manufacture of Active Substance Intermediates	N	

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	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Crystallisation
Е	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing

## OXYCODONE HYDROCHLORIDE

## 2000006722

Α	Manufacture of Active Substance by Chemical Synthesis
1	A.1 Manufacture of Active Substance Intermediates
1	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt formation, Crystallisation
Е	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing
	F.2 Microbiological testing (excluding sterility testing)

#### Active substance

**PHOLCODINE** 

1000009886

Α	Manufacture of Active Substance by Chemical Synthesis			1	1	
	A.1 Manufacture of Active Substance Intermediates	W.	1			
	A.2 Manufacture of Crude Active Substance	1	//			

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	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Crystallisation
Е	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing

#### 2. IMPORTATION AND DISTRIBUTION OPERATIONS

B Distribution

FENTANYL CITRATE (2000007584)

**CODEINE SULFATE (2000015376)** 

SUFENTANIL CITRATE (2000006818)

HYDROMORPHONE HYDROCHLORIDE (2000007868)

OXYCODONE (1000007438)

MORPHINE HYDROCHLORIDE (2000008247)

APOMORPHINE HYDROCHLORIDE (2000008051)

METHYLPHENIDATE HYDROCHLORIDE (2000008305)

COCAINE (1000003943)

DIAMORPHINE HYDROCHLORIDE (2000007776)

REMIFENTANIL HYDROCHLORIDE (2000007435)

NALOXONE HYDROCHLORIDE (2000008238)

BUPRENORPHINE HYDROCHLORIDE (2000008277)

MORPHINE SULFATE (4000006163)

**DIAMORPHINE (1000003221)** 

ALFENTANIL HYDROCHLORIDE (2000008540)

FENTANYL (1000002290)

DIHYDROCODEINE HYDROGEN TARTRATE (4000008052)

COCAINE HYDROCHLORIDE (2000007943)

CODEINE (1000003912)

MORPHINE (1000010779)

MORPHINE TARTRATE (2000008245)

CODEINE PHOSPHATE HEMIHYDRATE (4000006570)

BUPRENORPHINE (1000007171)

OXYCODONE HYDROCHLORIDE (2000006722)

PHOLCODINE (1000009886)

Name and address of the site

Issue Date: 06 Dec 2023

## MACFARLAN SMITH LIMITED, THREE TREES ROAD, NEWBIE, ANNAN, DG12 5QH, UNITED KINGDOM

#### 1. MANUFACTURING OPERATIONS

## Active substance

## METHYLPHENIDATE HYDROCHLORIDE

#### 2000008305

А	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt formation, Crystallisation
Е	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing

#### Active substance

#### OXYCODONE HYDROCHLORIDE

#### 2000006722

А	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt formation, Crystallisation
E	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing

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## BUPRENORPHINE

#### 1000007171

А	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.4 Other Hydrogenation
E	General Finishing Steps
	E.4 Other This intermediate supplied to Edinburgh site for further processing as an API
F	Quality Control Testing
	F.1 Physical / Chemical testing
	Other Activities Only intermediate specification testing

#### **Active substance**

## DIHYDROCODEINE HYDROGEN TARTRATE

#### 4000008052

А	Manufacture of Active Substance by Chemical Synthesis
	A.1 Manufacture of Active Substance Intermediates
	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt formation, Crystallisation
Е	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing

#### Active substance

## CODEINE PHOSPHATE HEMIHYDRATE

## 4000006570

A	Manufacture of Active Substance by Chemical Synthesis			
1	A.1 Manufacture of Active Substance Intermediates	12		

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	A.2 Manufacture of Crude Active Substance
	A.3 Salt Formation / Purification Steps (e.g. Crystallisation) Salt formation, Crystallisation.
Е	General Finishing Steps
	E.1 Physical Processing Steps Drying, Milling
	E.2 Primary Packaging
	E.3 Secondary Packaging
F	Quality Control Testing
	F.1 Physical / Chemical testing

## 2. IMPORTATION AND DISTRIBUTION OPERATIONS

B Distribution

METHYLPHENIDATE HYDROCHLORIDE (2000008305)

OXYCODONE HYDROCHLORIDE (2000006722)

DIHYDROCODEINE HYDROGEN TARTRATE (4000008052)

CODEINE PHOSPHATE HEMIHYDRATE (4000006570)